



Aerocel® AC Tube

Unslit EPDM Pipe Insulation







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HVAC | VRF | Chilled Water Refrigeration | Hot and Cold Water Piping

Closed-cell elastomeric foam pipe insulation slides easily over new piping or can be slit to snap over existing piping. Proprietary blend of non-polar EPDM rubber is key to consistent, long-lasting thermal performance and protection against moisture and environmental stresses.

Wide range of sizes and thicknesses to meet energy code and condensation control requirements. See back cover.

Fast, simple to install

Slides easily over new piping installations

Can be slit and snapped over existing piping

Built-in vapor retarder - No supplemental vapor barrier required for most applications.*

Superior environmental stability

Non-polar - does not induce or react with water

Low thermal conductivity - reduced insulation thicknesses

Greater UV resistance than NBR/PVC insulation

Non-corrosive on stainless steel & copper piping

Suitable for interior & exterior applications**

Safe for indoor environments

Superior fire safety - 25/50 rated (ASTM E84) and self-extinguishing (ASTM D635) thru 2-inch thick

Indoor Advantage™ Gold Certified for low chemical emissions

Verified Environmental Product Declarations (EPD's) and Health Product Declarations (HPD's)

No CFCs, HFCs, HCFCs, PBDEs, formaldehyde, nitrosamine or fibers

Naturally mold-resistant: no biocides required

Ultra-low PVC content - less than 1%



Aeroflex insulation system solutions



Aerofix®

Light-weight, rigid pipe supports, pre-insulated with closed-cell EPDM foam rubber and encased with zero-perm EPDM polymer membrane. Includes built-in pressure sensitive Protape® closure system.



AeroFit™

Pre-fabricated fitting covers made of closed-cell EPDM rubber for fast installation on HVAC and plumbing piping.



Protape®

Zero-perm EPDM-based, self-adhering rubber tape for sealing glued insulation seams and termination points.



Aeroflex Adhesives

Specially formulated adhesives for bonding and vapor-sealing Aerocel insulation. Fast tack and LVOC formulations available.

*Supplemental vapor barrier may be required in extreme lowtemperature or high-humidity applications. Protective jacket required for direct-bury applications and if insulation may be subjected to mechanical damage.

Note: National, state & local energy codes require protection of cellular foam pipe insulation from solar radiation for exterior applications. Jackets and insulation coatings are acceptable. Adhesive tapes are not permitted. **Product: Closed-cell EPDM (Ethylene Propylene Diene Monomer)-based rubber elastomeric foam pipe insulation for HVAC (VRF, chilled water & refrigeration) and plumbing piping.

Installation Instructions: www.aeroflexusa.com/wp-content/uploads/2021/06/Aeroflex_Installation-Guide_062521-1.pdf **Standard Specification:** ASTM C534 Type I Grade 1

Thermal Conductivity (K) Btu-in/hr-Ft² -oF (W/m.K)

Mean Temperature	K Value	Test Method		
50°F (10°C)	0.237 (0.0342)			
75°F (24°C)	0.245 (0.0353)			
100°F (38°C)	0.252 (0.0363)			
125°F (52°C)	0.260 (0.0375)	ASTM C518 /C177		
150°F (66°C)	0.267 (0.0385)			
200°F (93°C)	0.282 (0.0406)			
250°F (121°C)	0.315 (0.0454)			

Physical and Operational Properties

Property	Test Value/Rating	Test Method	Test Method		
Comition Towns and the CONTINUOUS	-297°F to 257°F	A CTN C 411			
Service Temperature, CONTINUOUS	-183°C to 125°C	Test Method ASTM C411 ¹ ASTM G7 ASTM D1171 ASTM E96 ASTM C209 UL 94 ASTM E84 NFPA 90A/90B ASTM D635 ASTM C692, DIN 1988 ASTM C1318/G21 UL 181 Section 13 ASTM C534 UL181 Section 18			
UV Resistance	Minimal Cracking or color change	ASTM G7			
Ozone Resistance	No cracking	ASTM D1171			
Water Vapor Permeability, Max	$0.03 \text{ perm-inch } (4.38 \text{ x } 10^{-11} \text{ g/Pa.s.m})$	ASTM E96			
Water Absorption (% by Volume), Max	0.2%	ASTM C209	ASTM C209		
	Class V-O	UL 94			
Fire Safety Characteristics thru 3" thickness	25/50	ASTM E84	ASTM E84		
Fire Safety Characteristics thru 2" thickness	Pass	NFPA 90A/90B			
	Self-extinguishing	ASTM D635			
Corrosion of Stainless Steel	Non-corrosive	ASTM C692, DIN 1988			
Fungi Resistance					
Mold Resistance	No Growth	UL181 Section 13			
Flexibility	Pass	ASTM C534			
Erosion Pass		UL181 Section 18			

¹ AEROCEL flexibility begins to decrease at -70°F and below. This does not impact the insulating properties of the material.

Additional Approvals, Certifications & Compliance

ASTM D1056, 2C1	Standard Specification for Flexible Cellular Materials-Sponge or Expanded Rubber
ANSI/ASHRAE/ICC/USGBC/IES Standard 189.1	International Green Construction Code® (igCC®)
ANSI/ASHRAE/IES Standard 90.1	Energy Standard for Buildings Except Low-Rise Residential Buildings
Buy American	Buy American, Federal Acquisition Regulation, FAR 52.225 Buy American
CA Title 24	California Building Energy Efficiency Standards
CDPH Specification 01350	California Department of Public Health (VOC Emissions)
EPA TSCA Section 6(h)	Toxic Substances Control Act Persistent, Bioaccumulative, and Toxic (PBT) Chemicals
IECC®	International Energy Conservation Code®
LEED®	U.S. Green Building Council - Leadership in Energy and Environmental Design
MEA #171-04-M	City of New York Material and Acceptance Pipe Insulation
MIL-P-15280 (Form S, Form T)	U.S. Department of Defense - Qualified Products List (06/24/2005)
REACH	European Chemicals Agency (ECHA) - Registration, Evaluation, Authorization and Restriction of Chemicals
RoHS	European Union - Restriction of Hazardous Substances

Potential LEED® Credit Contributions

Energy & Atmosphere (EA)	Prerequisite: Minimum Energy Performance
	Credit: Optimize Energy Performance
Materials & Resources (MR)	Credit: Building Product Disclosure and Optimization - Environmental Product Declarations (EPD), Product Specific Type III
	Credit: Building Product Disclosure and Optimization - Material Ingredients, verified HPD
Indoor Environmental Quality (EQ)	Credit: Low-Emitting Materials
	Credit: Indoor Air Quality Assessment
	Credit: Thermal Comfort
	Credit: Acoustic Performance
Innovation (IN)	Credit: Occupant Comfort Survey

















	Aerocel® AC Unslit Pipe Insulation R-Values								
Pipe Size (inches)	IPS	Wall Thickness (inches)							
	(inches)	1/4	3/8	1/2	3/4	1	1-1/2	2	3
1/4		1.7	3.0	4.0	6.7	10.0	17.5		
3/8		1.6	2.7	3.6	6.0	9.0	15.8	24.0	
1/2	1/4	1.5	2.5	3.4	5.5	8.3	14.4	21.9	
5/8	3/8	1.4	2.4	3.2	5.2	8.0	13.5	20.6	32.6
3/4		1.4	2.3	3.1	5.0	7.7	13.0	19.7	31.2
7/8	1/2	1.3	2.3	3.2	5.3	7.4	12.9	18.5	30.6
1-1/8	3/4	1.3	2.1	3.0	5.0	6.9	12.1	17.3	28.5
1-3/8	1	1.3	2.1	3.1	5.0	6.5	11.3	16.2	26.7
1-5/8	1-1/4		2.3	3.0	4.8	6.3	11.1	15.9	26.0
1-7/8	1-1/2		2.2	2.9	4.7	6.0	10.6	15.2	24.7
2-1/8			2.2	3.0	4.6	5.9	10.3	14.8	24.0
2-3/8	2		2.2	3.0	4.5	5.8	10.0	14.3	23.2
2-5/8			2.2	2.9	4.4	5.7	9.8	14.0	22.6
2-7/8	2-1/2		2.1	2.9	4.3	5.5	9.5	13.6	21.9
3-1/8			2.1	2.9	4.3	5.5	9.4	13.4	21.6
3-1/2	3		2.1	3.0	4.2	5.3	9.1	12.9	20.8
3-5/8			2.1	3.0	4.2	5.3	9.1	12.9	
4-1/8			2.1	2.9	4.1	5.2	8.9	12.5	20.0
4-1/2	4		2.0	2.9	4.0	5.1	8.7	12.2	19.6
5-1/8					4.0	5.1	8.5	11.9	19.0
5-1/2	5			2.8	3.9	5.0	8.4	11.7	18.6
6-1/8				2.8	3.9	4.9	8.2	11.5	
6-5/8	6			2.8	3.9	4.9	8.1	11.3	17.8